

Type 27

Depressed Center Cutoff Wheels

- These extra heavy duty 1/8" thick wheels are designed specifically for cutting applications.
- Flexovit depressed center cutoff wheels "deliver" during the toughest applications - excellent for notching and cutting.

CUTOFF



HIGH PERFORMANCE™

- High Productivity
- Versatility
- Durability



Made in the U.S.A.

METAL, STAINLESS

A30S - Fast Cut

Fast cutting with good life. Ideal for most metals, including stainless and other hard alloys. An excellent "all-purpose" spec.

A24/30T - Heavy Duty

Extremely rugged and hardworking. Delivers the longest life of any aluminum oxide wheel without sacrificing aggressive cutting.

CONCRETE, MASONRY

C24/30P - Heavy Duty

Designed for concrete and masonry applications. Made with silicon carbide grain, the C24/30P offers fast cutting on nonferrous metals.

Use on
Angle Grinders



For Cutoff
ONLY



Type 27



Type 27 Spin-On

DIMENSIONS Dia.xThk.Arbor	MAX RPM	METAL, STAINLESS		CONCRETE, MASONRY	BOX/ CRT. QTY.
		Fast Cut A30S	Heavy Duty A24/30T	Heavy Duty C24/30P	
3"x1/8"x3/8"	20,000	A0017			25/100
4"x1/8"x3/8"	15,000	A0273			25/100
4"x1/8"x5/8"	15,000	A0261			25/100
4-1/2"x1/8"x7/8"	13,300	A0735	A0721	A0761	25/100
4-1/2"x1/8"x5/8-11	13,300	A0735H	A0721H		10
5"x1/8"x7/8"	12,000	A1736	A1721	A1741	25/100
5"x1/8"x5/8-11	12,000	A1736H	A1721H		10
6"x1/8"x7/8"	10,000	A2751			25
6"x1/8"x5/8-11	10,000	A2751H			10
7"x1/8"x7/8"	8,600	A4086	A3928		25
7"x1/8"x5/8-11	8,600	A4086H	A3928H		10
9"x1/8"x7/8"	6,800	A7086	A6930		25
9"x1/8"x5/8-11	6,800		A6930H		10

• CERTIFIED ISO QUALITY SYSTEM

TIPS

Flexovit .125" thick Cutoff & Notching wheels (see page 15) are exactly 1/8" thick, and are reinforced on the back and the face of the wheel. This allows necessary clearance to grind the root pass on thinner welds where smaller gauge wire is used. Grinding is done with the periphery of the wheel only. These wheels are NOT designed for alternate angle grinding like the Combination wheel.

(Always refer to A.N.S.I. B7-1, "Safety Requirements for the Use, Care and Protection of Abrasive Wheels.")

Type 27

Depressed Center Cutoff Wheels

FLEXON[®]

- Maximum Productivity
- Premium Abrasive Grain
- Longest Life



Made in the U.S.A.

PIPELINE

ZA30T - Smooth Grind

Specially designed and engineered for the pipeline industry. Premium zirconia grain provides superior life when cutting, notching and root-pass grinding in pipeline and pressure vessel fabrication. These .125" thick wheels are designed for peripheral grinding only - not for angle grinding. (See "Depressed Center Combination Wheels" for cutting and angle grinding operations.)

Use on
Angle Grinders



For Cutoff,
Notching and
Root-pass Grinding
ONLY

Type 27

Type 27 Spin-On

DIMENSIONS Dia.xThk.Arbor	MAX RPM	PIPELINE Fast Cut ZA30T	BOX QTY.
4-1/2"x.125"x7/8"	13,300	A0712	10
4-1/2"x.125"x5/8-11	13,300	A0712H	10
7"x.125"x5/8-11	8,600	A4412H	10
9"x.125"x5/8-11	6,800	A7412H	10

• CERTIFIED ISO QUALITY SYSTEM

SPECIALIST[®]

- Job Focused
- Optimum Performance
- For Tougher Materials



Made in the U.S.A.

PIPELINE

A30R - Fast Cut

Designed for fabrication of pipes and pressure vessels. This heavy duty aluminum oxide wheel runs smooth and chatter free on peripheral grinding, cutting and notching applications.

STAINLESS STEEL

A30Q - Free Cut

For Stainless Steel jobs A30Q offers a fast, free cutting action.

Use on
Angle Grinders



For Cutoff,
Notching and
Root-pass Grinding
ONLY

Type 27

Type 27 Spin-On

DIMENSIONS Dia.xThk.Arbor	MAX RPM	STAINLESS STEEL Free Cut A30Q	PIPELINE Fast Cut A30R	BOX/ CRT. QTY.
4-1/2"x.125"x7/8"	13,300		A0778	25/100
4-1/2"x.125"x5/8-11	13,300		A0778H	10
4-1/2"x1/8"x7/8"	13,300	A0731		25/100
4-1/2"x1/8"x5/8-11	13,300	A0731H		10
5"x.125"x7/8"	12,000		A1778	25/100
5"x1/8"x7/8"	12,000	A1731		25/100
6"x.125"x7/8"	10,000		A2728	25
6"x.125"x5/8-11	10,000		A2728H	10
7"x.125"x7/8"	8,600		A4328	25
7"x.125"x5/8-11	8,600		A4328H	10
9"x.125"x7/8"	6,800		A7278	25
9"x.125"x5/8-11	6,800		A7278H	10

• CERTIFIED ISO QUALITY SYSTEM

BONDED ABRASIVES - Grinding & Cutoff Products

Type 27

Depressed Center Grinding Wheels

- Reinforced with three full diameters of high tensile fiberglass.
- Flexovit's Hardbak™ design prevents premature wheel edge wear.

GRINDING



HIGH PERFORMANCE

- High Productivity
- Versatility
- Durability



Made in the U.S.A.

METAL, STAINLESS

A305 - Fast Grind

Aggressive grinding with good wheel life. Ideal for most metals, including stainless and other hard alloys. An excellent "all-purpose" spec.

A24/30T - Heavy Duty

Extremely rugged and hardworking. Ideal for tough applications - beveling, edge or flame cut grinding.

CONCRETE, MASONRY

C24/30P - Heavy Duty

Designed for concrete and masonry applications. Made with silicon carbide grain, the C24/30P also offers fast grinding on nonferrous metals.

Use on Angle Grinders



For Grinding ONLY



Type 27



Type 27 Spin-On

DIMENSIONS Dia.xThk.Arbor	MAX RPM	METAL, STAINLESS		CONCRETE, MASONRY	BOX/ CRT. QTY.
		Fast Grind A305	Heavy Duty A24/30T	Heavy Duty C24/30P	
3"x1/4"x3/8"	20,000	A0054			25/100
4"x1/4"x3/8"	15,000	A0390	A0395		25/100
4"x1/4"x5/8"	15,000	A0414	A0406	A0396	25/100
4-1/2"x1/4"x7/8"	13,300	A1236	A1226	A1257	25/100
4-1/2"x1/4"x5/8-11	13,300	A1236H	A1226H	A1257H	10
5"x1/4"x7/8"	12,000	A2236	A2226	A2239	25/100
5"x1/4"x5/8-11	12,000	A2236H	A2226H	A2239H	10
6"x1/4"x7/8"	10,000	A3236	A3201		25
6"x1/4"x5/8-11	10,000	A3236H	A3201H		10
7"x1/4"x7/8"	8,600	A5356	A5301	A5446	25
7"x1/4"x5/8-11	8,600	A5356H	A5301H	A5446H	10
9"x1/4"x7/8"	6,800	A8353	A8301	A8446	25
9"x1/4"x5/8-11	6,800	A8353H	A8301H	A8446H	10

Flange kit for 7" & 9", 1/4"x7/8" wheels available on page 12.

• CERTIFIED ISO QUALITY SYSTEM



- Superior Productivity
- Higher Efficiency
- Longer Life



Made in the U.S.A.

Use on Angle Grinders



For Grinding ONLY



Type 27



Type 27 Spin-On

METAL, STAINLESS

AXT24S - Rapid Grind

Specially "toughened" abrasive grain/bond formulation. An extremely high rate of stock removal and exceptional wheel life across a wide range of carbon and stainless steels. Capable of aggressive stock removal on relatively flat work pieces, while still standing up to demanding edge grinding and beveling operations.

DIMENSIONS Dia.xThk.Arbor	MAX RPM	METAL, STAINLESS		BOX/ CRT. QTY.
		Rapid Grind AXT24S		
4-1/2"x1/4"x7/8"	13,300	A1230		25/100
4-1/2"x1/4"x5/8-11	13,300	A1230H		10
5"x1/4"x7/8"	12,000	A2230		25/100
5"x1/4"x5/8-11	12,000	A2230H		10
6"x1/4"x7/8"	10,000	A3230		25
6"x1/4"x5/8-11	10,000	A3230H		10
7"x1/4"x7/8"	8,600	A5330		25
7"x1/4"x5/8-11	8,600	A5330H		10
9"x1/4"x7/8"	6,800	A8330		25
9"x1/4"x5/8-11	6,800	A8330H		10

Flange kit for 7" & 9", 1/4"x7/8" wheels available on page 12.

• CERTIFIED ISO QUALITY SYSTEM

Type 27 Depressed Center Grinding Wheels

FLEXON

- Maximum Productivity
- Premium Abrasive Grain
- Longest Life



Made in the U.S.A.

METAL, STAINLESS

ZA24P - Fast Grind

Fastest stock removal rate of any zirconia wheel.

ZA20Q - Heavy Duty

Maximum life. Best choice for beveling and edge grinding.

IRON

ZA16U - Foundry Snag

Fast stock removal in rough foundry applications.

DIMENSIONS Dia.xThk.Arbor	MAX RPM	METAL, STAINLESS		IRON	BOX QTY.
		Fast Grind ZA24P	Heavy Duty ZA20Q	Foundry Snag ZA16U	
3"x1/4"x3/8"	20,000		A0034		10
4"x1/4"x3/8"	15,000		A0344		10
4"x1/4"x5/8"	15,000		A0444		10
4-1/2"x1/4"x7/8"	13,300	A1224	A1244		10
4-1/2"x1/4"x5/8-11	13,300	A1224H	A1244H		10
5"x1/4"x7/8"	12,000	A2224	A2244		10
5"x1/4"x5/8-11	12,000	A2224H			10
6"x1/4"x7/8"	10,000		A3244		10
6"x1/4"x5/8-11	10,000		A3244H		10
7"x1/4"x7/8"	8,600	A5224	A5444	A5354	10
7"x1/4"x5/8-11	8,600	A5224H	A5444H	A5354H	10
9"x1/4"x7/8"	6,800	A8224	A8444	A8354	10
9"x1/4"x5/8-11	6,800	A8224H	A8444H	A8354H	10

Flange kit for 7" & 9", 1/4" x 7/8" wheels available on page 12.

• CERTIFIED ISO QUALITY SYSTEM

Use on
Angle Grinders



For Grinding
ONLY

Type 27



Type 27 Spin-On

SPECIALIST

- Job Focused
- Optimum Performance
- For Tougher Materials



Made in the U.S.A.

ALUMINUM

A24ALU - Load Resistant

Ideal for grinding on aluminum and nonferrous materials.

STAINLESS STEEL

A30Q - Free Grind

Specially formulated for stainless steels and alloy metals. Smooth, fast grinding.

IRON

CA24R - Foundry

Suitable for castings, malleable and cast iron applications.

DIMENSIONS Dia.xThk.Arbor	MAX RPM	ALUMINUM	STAINLESS STEEL	IRON	BOX/ CRT. QTY.
		Load Resistant A24ALU	Free Grind A30Q	Foundry CA24R	
4"x1/4"x5/8"	15,000	A0403	A0391		25/100
4-1/2"x1/4"x7/8"	13,300	A1203	A1231		25/100
4-1/2"x1/4"x5/8-11	13,300	A1203H	A1231H		10
5"x1/4"x7/8"	12,000	A2220	A2231		25/100
5"x1/4"x5/8-11	12,000		A2231H		10
6"x1/4"x7/8"	10,000	A3237	A3331		25
6"x1/4"x5/8-11	10,000	A3237H	A3331H		10
7"x1/4"x7/8"	8,600	A5237	A5331	A5435	25
7"x1/4"x5/8-11	8,600	A5237H	A5331H	A5435H	10
9"x1/4"x7/8"	6,800			A8435	25
9"x1/4"x5/8-11	6,800			A8435H	10

Flange kit for 7" & 9", 1/4" x 7/8" wheels available on page 12.

• CERTIFIED ISO QUALITY SYSTEM

Use on
Angle Grinders



For Grinding
ONLY

Type 27



Type 27 Spin-On

TIPS

When using a depressed center grinding wheel always maintain a minimum grinding angle of 15°, and only apply enough pressure to allow for good metal removal without overstressing the wheel.

[Always refer to A.N.S.I. B7-1, "Safety Requirements for the Use, Care and Protection of Abrasive Wheels."]

BONDED ABRASIVES - Grinding & Cutoff Products

CLEANING

Mounted Flap Wheels

- Coated aluminum oxide abrasive flaps deliver consistent cutting action, maximum performance and long life.
- Flexible rectangular cloth conforms to flat and contoured surfaces. A versatile tool for cleaning, deburring, finishing and polishing.

FINISHING



Use on Die Grinders
For Cleaning & Finishing

METAL, STAINLESS Grits A40-A240

The unique product design of Flexovit's mounted flap wheels ensures a perfect mandrel balance - reducing operator fatigue and delivering smooth, vibration-free performance. Ideal on ferrous and nonferrous materials including mild and stainless steel, aluminum, iron, brass, fiberglass, wood, rubber and glass.

DIMENSIONS Dia.xThk.xShank	MAX RPM	METAL, STAINLESS							BOX QTY.
		A40	A60	A80	A120	A180	A240		
1"x1/2"x1/4" Shank	25,000	PA200	PA202	PA203	PA205	PA207	PA208	10	
1"x1/2"x1/4"-20 Threaded Shank	25,000	PA202T	PA203T	PA205T				10	
1"x1"x1/4" Shank	25,000	PA500	PA502	PA503	PA505	PA507	PA508	10	
1"x1"x1/4"-20 Threaded Shank	25,000		PA502T	PA503T	PA505T			10	
1-1/2"x1/2"x1/4" Shank	25,000	PB200	PB202	PB203	PB205	PB207	PB208	10	
1-1/2"x1/2"x1/4"-20 Threaded Shank	25,000		PB202T	PB203T	PB205T			10	
1-1/2"x1"x1/4" Shank	25,000	PB500	PB502	PB503	PB505	PB507	PB508	10	
1-1/2"x1"x1/4"-20 Threaded Shank	25,000		PB502T	PB503T	PB505T			10	
2"x1/2"x1/4" Shank	25,000	PC200	PC202	PC203	PC205	PC207	PC208	10	
2"x1/2"x1/4"-20 Threaded Shank	25,000		PC202T	PC203T	PC205T			10	
2"x3/4"x1/4" Shank	25,000	PC400	PC402	PC403	PC405	PC407	PC408	10	
2"x1"x1/4" Shank	25,000	PC500	PC502	PC503	PC505	PC507	PC508	10	
2"x1"x1/4"-20 Threaded Shank	25,000		PC502T	PC503T	PC505T			10	
2-1/2"x1/2"x1/4" Shank	20,000	PD200	PD202	PD203	PD205	PD207	PD208	10	
2-1/2"x1"x1/4" Shank	20,000	PD500	PD502	PD503	PD505	PD507	PD508	10	
2-1/2"x1"x1/4"-20 Threaded Shank	20,000		PD502T	PD503T	PD505T			10	
3"x1/2"x1/4" Shank	20,000	PE200	PE202	PE203	PE205	PE207	PE208	10	
3"x1/2"x1/4"-20 Threaded Shank	20,000		PE202T	PE203T	PE205T			10	
3"x3/4"x1/4" Shank	20,000	PE400	PE402	PE403	PE405	PE407	PE408	10	
3"x1"x1/4" Shank	20,000	PE500	PE502	PE503	PE505	PE507	PE508	10	
3"x1"x1/4"-20 Threaded Shank	20,000		PE502T	PE503T	PE505T			10	
3"x2"x1/4" Shank	13,000	PE700	PE702	PE703	PE705	PE707	PE708	6	



DIMENSIONS Thread	THREADED ADAPTOR FOR MOUNTED FLAP WHEELS	BOX QTY.
1/4"-20 Threaded Adaptor	PAG01	1

Unmounted Flap Wheels

- Large, uniform flaps deliver a satin finish on contoured surfaces.
- Engineered for perfect balance and smooth running. Aluminum oxide abrasive cloth strips are epoxied to steel centers, greatly reducing flap fallout.



METAL, STAINLESS Grits A40-A120

Ideal for cleaning, finishing, polishing, deburring and blending. For use on steel, cast iron, stainless steel and nonferrous materials such as aluminum, copper, wood, plastic and fiberglass.

Use on Bench Grinders
For Cleaning & Finishing

DIMENSIONS Dia.xThk.xArbor	MAX RPM	METAL, STAINLESS				BOX QTY.
		A40	A60	A80	A120	
4"x1"x5/8"	8,500		PG512	PG513	PG515	1
4"x2"x5/8"	8,500		PG712	PG713	PG715	1
6"x1"x1"	6,000	PJ520	PJ522	PJ523	PJ525	1
6"x2"x1"	6,000	PJ720	PJ722	PJ723	PJ725	1
8"x1"x1"	4,500		PM522	PM523	PM525	1
8"x2"x1"	4,500		PM722	PM723	PM725	1



BUSHING Outside Dia.x Inside Dia.	REDUCER BUSHING FOR UNMOUNTED FLAP WHEELS	BOX QTY.
1"x5/8"	PAG02	1 Pair
1"x1/2"	PAG03	1 Pair
1"x3/4"	PAG04	1 Pair



Industrial & Portable Sanding Belts

- Flexible "J" weight cotton cloth back and Mylar tape seam joint resist stretching and assure smooth, bump-free sanding.
- Premium aluminum oxide grain and full resin bonding keep the belt flexible and heat and pressure resistant.

METAL

ALUMINUM OXIDE

Grits A24-A150 -

These fast cutting belts deliver consistent performance on both wood and metal sanding operations.



Use on Belt Sanders, Portable File Sander, Bench and Back Stand Sanders.



For Sanding & Finishing

DIMENSIONS WidthxLength	METAL														BOX QTY.
	A24	A36	A40	A50	A60	A80	A100	A120	A150	A180	A220	A240	A320		
1/4"x24"		48002		48004	48005	48006		48008							10
3/8"x13"		48017		48019	48020	48021	48022	48023							10
1/2"x12"		48032		48034	48035	48036	48037	48038							10
1/2"x18"		48047		48049	48050	48051	48052	48053							10
1/2"x24"		48062	48063	48064	48065	48066	48067	48068							10
3/4"x18"		48077		48079	48080	48081	48082	48083							10
3/4"x20-1/2"		48092	48093	48094	48095	48096	48097	48098							10
1"x30"		48137	48138	48139	48140	48141	48142	48143							10
1"x42"	R0450C	R0451C	R0452C	R0453C	R0454C	R0455C	R0456C	R0457C	R0458C	48160	48161	48162	48163	10	
1-1/2"x60"		48167	48168	48169	48170	48171	48172	48173		48175				10	
2"x48"		48182	48183	48184	48185	48186	48187	48188		48190				10	
2"x60"		48197	48198	48199	48200	48201	48202	48203		48205				10	
2"x72"		48212	48213	48214	48215	48216	48217	48218		48220				10	
2"x132"		48227	48228	48229	48230	48231	48232	48233		48235				10	
2-1/2"x60"		48257		48259	48260	48261	48262	48263						10	
3"x18"	48301	48302	48303	48304	48305	48306	48307	48308	48309	48310	48311	48312	48313	10	
3"x21"	R1000C	R1001C	R1002C	R1003C	R1004C	R1005C	R1006C	R1007C	R1008C	48325	48326	48327	48328	10	
3"x24"	R1030C	R1031C	R1032C	R1033C	R1034C	R1035C	R1036C	R1037C	R1038C	48340		48342	48343	10	
3"x132"		48347		48349	48350	48351	48352	48353						10	
3-1/2"x15-1/2"		48377		48379	48380	48381	48382	48383						10	
4"x24"	R1230C	R1231C	R1232C	R1233C	R1234C	R1235C	R1236C	R1237C	R1238C	48400	48401	48402	48403	10	
4"x36"	R1240C	R1241C	R1242C	R1243C	R1244C	R1245C	R1246C	R1247C	R1248C	48415	48416	48417	48418	10	
4"x54"		48422		48424	48425	48426	48427	48428						10	
4"x132"		48497		48499	48500	48501	48502	48503						10	
6"x48"	R1460C	R1461C	R1462C	R1463C	R1464C	R1465C	R1466C	R1467C	R1468C					10	

COATED ABRASIVES - Sanding Discs, Belts, Wheels & Sheets

CLEANING CONDITIONING



Wire End Brushes

- Ideal for cleaning and finishing pipes and working in recessed areas.
- Mounted on a standard 1/4" shank. Precision balanced for vibration - free performance.

CARBON WIRE

.014, .020 -

Wire End Brushes, Shank Mounted

Knotted -

Crimped-

Crimped, Circular -

General purpose wire for cleaning and deburring.

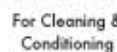
Provides aggressive action on a variety of cleaning and maintenance applications.

Offers softer brushing. Ideal for surface blending, cleaning and polishing.

Flared brush is excellent for side cleaning or working within pipes.



Use on
Straight or Dia
Grinders



For Cleaning &
Conditioning

DIMENSIONS Dia.xShank	MAX RPM	WIRE TYPE	CARBON WIRE		BOX/ CRT. QTY.
			.014	.020	
3/4"x1/4" Shank	20,000	Knotted	C1900*		1/48
1"x1/4" Shank	20,000	Crimped		C1890*	1/24
1-1/8"x1/4" Shank	20,000	Knotted		C1910*	1/48
2-1/2"x1/4" Shank	20,000	Crimped, Circular	C1780*		1/48

* Also available in clear clamshell packaging. Add a "P" to the end of the product code.

Wire Wheel Brushes

- Knot wire wheel brushes feature twisted wire tufts for heavy duty applications.
- High quality wire delivers reliable cleaning performance every time.

CARBON WIRE

.014, .020 -

STAINLESS WIRE

.014, .016 -



Knot Wire Wheels, Regular Twist

Knotted Wire -
Regular Twist

General purpose wire for cleaning and deburring.

Ideal on applications where contamination of the workpiece is a concern. Excellent on aluminum, stainless steel and high-strength alloys. All Flexovit stainless steel wire brushes are manufactured with 302 stainless.

Designed for removing weld flash, spatter and beadscale. Ideal for cleaning pipes.

Use on
Straight or Dia
Grinders



For Cleaning &
Conditioning

DIMENSIONS Dia.xFace Width xArbor	MAX RPM	CARBON WIRE		STAINLESS WIRE		BOX/ CRT. QTY.
		.014	.020	.014	.016	
3"x1/2"x1/2", 3/8"	25,000	C1050*		C1060		1/24
4"x5/8"x1/2", 3/8"	20,000	C1070*				1/24
6"x5/8"x5/8", 1/2"	9,000		C1080		C1090	1/24

* Also available in clear clamshell packaging. Add a "P" to the end of the product code.

Mandrel Adaptors for Knot Wire Wheels, Regular Twist

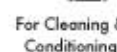


DIMENSIONS	WHEEL BRUSH MANDREL ADAPTOR	BOX/ CRT. QTY.
3/8" Arbor, 1/4" Shank	C2040	1
1/2" Arbor, 1/4" Shank	C2050	1

Knot Wire Wheels, Regular Twist, Shank Mounted

Knotted Wire, Reg. Twist - Shank Mounted - The 3/4" trim knot is designed for aggressive cleaning and deburring, ready mounted on a 1/4" shank.

Use on
Straight or Dia
Grinders



For Cleaning &
Conditioning

DIMENSIONS Dia.xFace Width xShank	MAX RPM	CARBON WIRE		STAINLESS WIRE		BOX/ CRT. QTY.
		.014	.020	.014	.020	
3"x7/16"x1/4" Shank	25,000	C2110*	C2120	C2140	C2150	1/12
4"x5/8"x1/4" Shank	20,000	C2210	C2220	C2240	C2250	1/12

* Also available in clear clamshell packaging. Add a "P" to the end of the product code.

WIRE BRUSHES - Wire Wheel, Cup, End & Hand Brushes

Diamond Walk-Behind Concrete Saw Blades



- For road and concrete sawing operations in cured concrete, asphalt and green concrete on "walk-behind" concrete saws.
- Laser welded wet, or dry/wet cutting blades in both concrete and asphalt specifications.



CONCRETE, MASONRY/ ASPHALT, GREEN CONCRETE

Choose from high production heavy duty wet cutting blades, or versatile dry/wet cutting blades.

Heavy Duty Segmented, Wet Cut (💧), Laser Weld

CC65H- Lowest "cost per foot" cutting in cured concrete, medium to hard aggregates, including concrete with light steel reinforcing.

AG82H- For long distance cutting in asphalt and highly abrasive green concrete.

DIMENSIONS Dia.xThk.Arbor	MAX RPM	CURED CONCRETE	ASPHALT, GREEN CONCRETE	BOX QTY.
		Heavy Duty CC65H	Heavy Duty AG82H	
12"x.125"x1"(D-1)	5,095	B120IM19	B120IS19	1
14"x.125"x1"(D-1)	4,365	B140IM19	B140IS19	1
18"x.125"x1"(D-1)	3,395	B180IM19		1

Heavy Duty Segmented, Dry/Wet Cut (☀️/💧), Laser Weld

DCH- Preferred for concrete cutting where coolant water may not always be readily available.

DAH- Permits dry or wet cutting of asphalt and abrasive green concrete.

DIMENSIONS Dia.xThk.Arbor	MAX RPM	CURED CONCRETE	ASPHALT	BOX QTY.
		Heavy Duty DCH	Heavy Duty DAH	
12"x.125"x1"(D-1)	6,300	B120IG29	B120IG59	1
14"x.125"x1"(D-1)	5,460	B140IG29	B140IG59	1

Diamond Masonry Saw Blades

- Smooth cutting on a wide range of brick, block, concrete pavers, marble and stone.
- Use standard grades for fast general purpose cutting, heavy duty for long life and the lowest cost per cut.



BRICK, BLOCK

Choose from general purpose standard spec, or three heavy duty specs designed to handle various materials and material hardnesses.

Standard Segmented, Dry/Wet Cut (☀️/💧), Laser Weld

MD95S- Good blade life for general purpose cutting of brick, block and stone.

Heavy Duty Segmented, Dry/Wet Cut (☀️/💧), Laser Weld

MD90H- A heavy duty blade for hard masonry products including brick, stone and some refractory brick.

MD95H- Best heavy duty blade for general purpose brick and block cutting.

MD97H- Best choice for long life cutting of brick.

DIMENSIONS Dia.xThk.Arbor	MAX RPM	BRICK, BLOCK				BOX QTY.
		Standard MD95S	Heavy Duty MD90H	Heavy Duty MD95H	Heavy Duty MD97H	
14"x.110" x1"	4,365	B140H558	B140HH28	B140HH58	B140HI58	1
20"x.125"x1"	3,055			B200IH58		1



💧 Indicates that the blade MUST be used wet. Wet blades require the use of water to cool the blade and prevent blade damage.

☀️/💧 Indicates that the blade may be used either wet or dry. Dry/Wet blades can be used without water. Allow cooling intervals running the blade load free at full speed, after every 10-15 seconds of cutting.